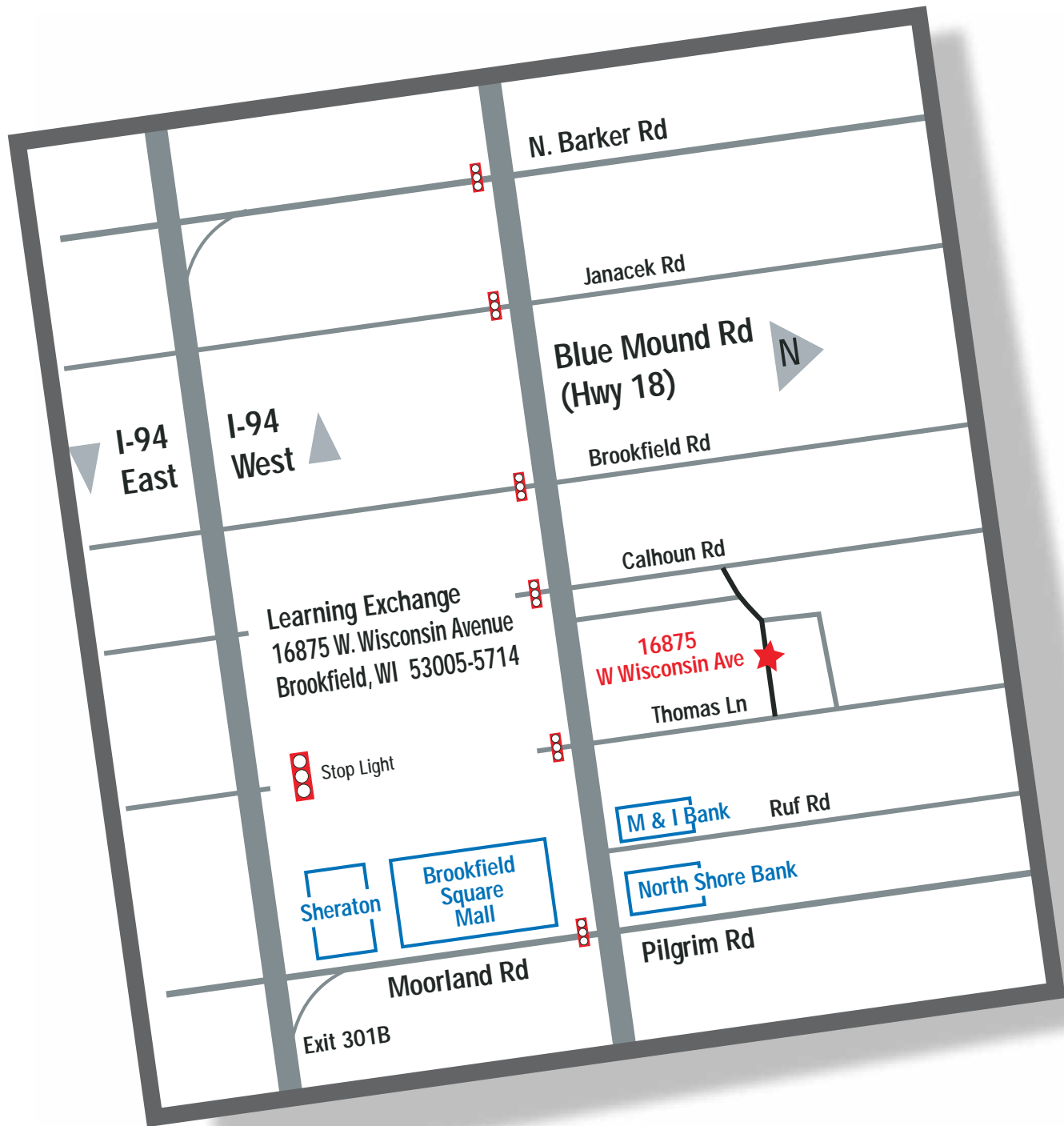


LEARNING EXCHANGE DIRECTIONS



FROM MILWAUKEE

Take I-94 west toward Madison. Exit 301B (Moorland Road) and merge onto S Moorland Road. Turn Left onto US-18 (Blue Mound Road). Turn Right onto Thomas Lane, and then Left onto W Wisconsin Avenue.

FROM MADISON

Take I-94 east toward Milwaukee. Exit 297 (US-18 S - Bluemound Road) toward Waukesha. Take Blue Mound Road East ramp toward US-18. Merge onto Blue Mound Rd. Turn Left onto N Calhoun Rd. Turn Right on W Wisconsin Ave.